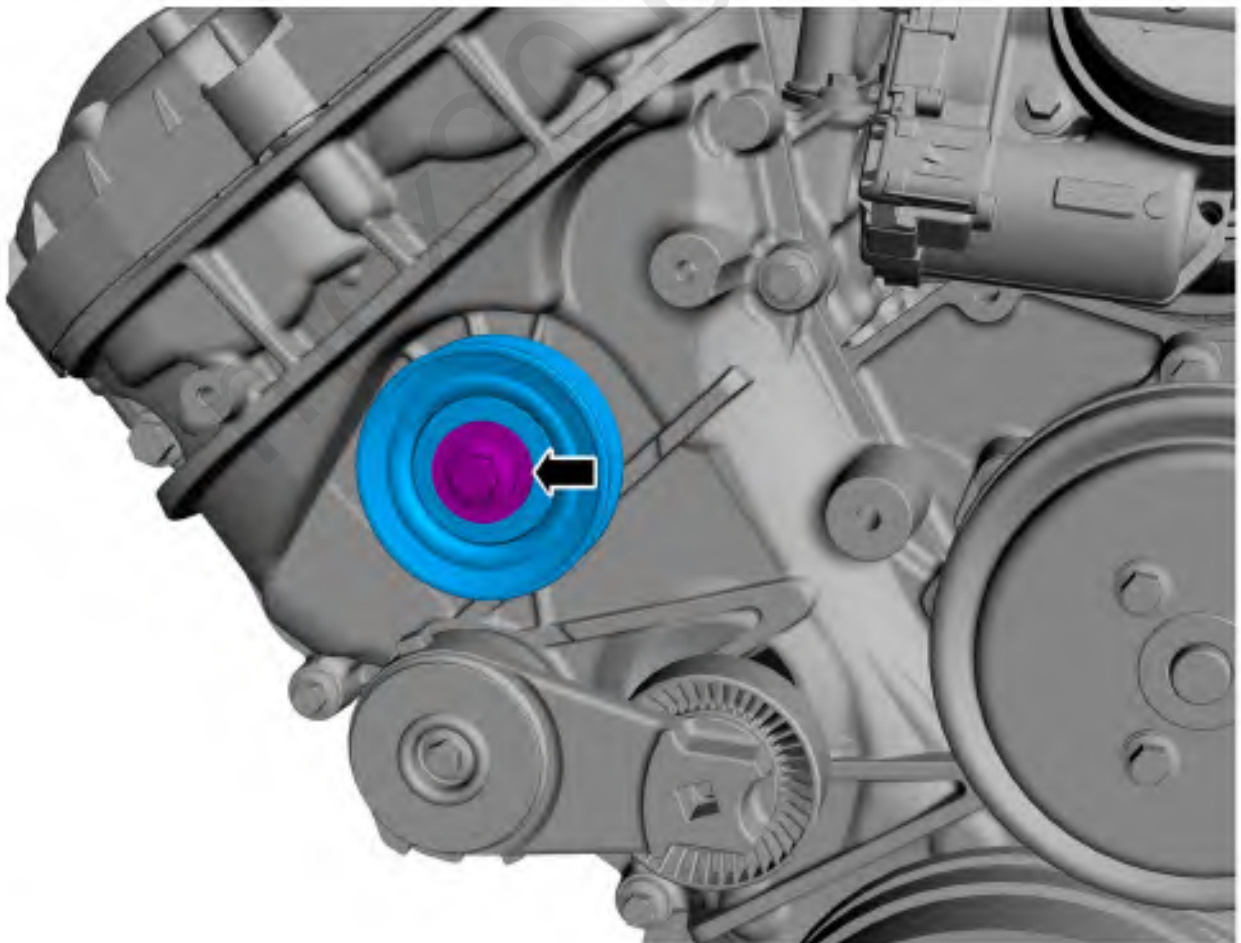


Accessory Drive Belt Idler Pulley

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the accessory drive belt.
Refer to: [Air Conditioning \(A/C\) Compressor Belt](#) (303-05D Accessory Drive - 5.0L 32V Ti-VCT, Removal and Installation).
2. Remove the bolts and the accessory drive belt idler pulleys.
Torque: 18 lb.ft (25 Nm)



E255311



Installation

1. To install, reverse the removal procedure.

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